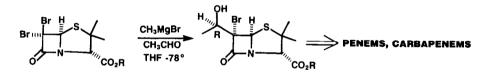
STEREOSELECTIVITY IN 6-HALOPENICILLANATE GRIGNARD REACTIONS Bradley B. Brown and Robert A. Volkmann* Central Research, Pfizer Inc. Groton, Connecticut 06340

<u>Summary:</u> Structural modifications of 6-halopenicillanate Grignards result in increased "aldol" stereoselectivity. The intermediacy of tetrahedral penicillin carbanions in THF and β -lactam enolates in CH₂Cl₂/toluene is proposed.

An enormous effort has been focused in recent years on the synthesis of carbapenems (thienamycin)¹, penems² and other β -lactams bearing a C-6 hydroxyethyl group because of the remarkable biological activity of the these antibiotics. Penicillin-based syntheses of these compounds require a hydroxyethylation process capable of establishing the requisite C-8 (R) stereochemistry. The Grignard acetaldehyde condensation shown below, which was first reported by DiNinno, *et. al.*³, serves as the cornerstone of these approaches.

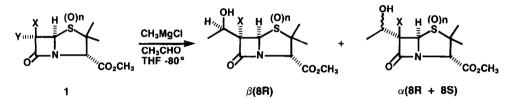


The role that solvent and counterion play in this reaction has been evaluated by Kellogg and Aimetti⁴. In this communication we probe the effect of structural changes on the penicillin framework as a means of influencing the stereochemical outcome of this reaction. Recent publications of Shim, et. al.⁵, describing a similar approach prompted us to report our results.

Product distribution in the initial penicillin Grignard acetaldehyde addition³ (Example I) suggested to us that C-8 stereocontrol could be achieved only if facial selectivity (β vs α) is obtained.⁶ Furthermore, predominant addition from the more hindered concave (β) face of the penicillin skeleton implicated the intermediacy of a tetrahedral penicillin carbanion^{4,7}. We hoped to increase the stereochemical control in this condensation, therefore, by stabilizing such a carbanion on the β -face of the molecule (A) by increasing the size of the remaining C-6 halogen substituent and/or by the generation of penicillin sulfones/ β -sulfoxides. (Scheme I)

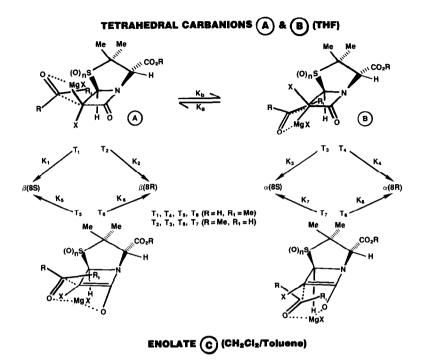
To this end, methyl dihalopenicillanates 18 were generated and treated with methylmagnesium chloride in THF at -80° (0.5 hr) followed by acetaldehyde to give, after an acetic acid quench, mixtures of hydroxyethylated products (Table I). Crude reaction mixtures were assayed by ¹H NMR (300 MHZ) and were resolved by chromatography. Mixed dihalopenicillanates (Examples 2 & 3) led to preferential (not exclusive) formation of the corresponding bromine and chlorine containing Grignard reagents⁹. Since standard samples were not available to confirm the structures of the iodo and chloro acetaldehyde adducts, the α and β products were subjected to tributyltin hydride reduction to confirm the C-8 stereochemistry since only β -hydroxyethyl penicillanates are formed¹⁰.

In our hands, bromine replacement did not improve the stereocontrol of the acetaldehyde condensation. Our results differ from those of Shim, *et.al*⁵, who report a stereospecific condensation for the diiodopenicillanate derived Grignard reagent (Example 4). Our attention was next focused on the effect of the thiazolidine sulfur oxidation state on the acetaldehyde condensation. Dihalopenicillanate sulfoxides¹¹ and sulfones¹² could be obtained by MCPBA treatment of the parent sulfides. Acetaldehyde condensations involving the sulfone or β -sulfoxide containing Grignards (Examples 7-10) resulted in a significant improvement in stereocontrol as increased addition occurs from the more congested β -face. As expected this facial selectivity is accompanied by C-8 stereoselectivity. Replacement of THF with CH₂Cl₂ or toluene, however, caused significant erosion in both facial and stereoselectivity with both sulfide/sulfone bearing Grignards (Examples 11-13).



Т	a	b	ŀ	e	

Example Di	Dihalopenicillanates1		Solvent	Product	Product Ratio (%)			
					β		α	
					8R	8S	8R	8S
		Effect	of Halogen	Atom Size				
1	X,Y = Br	n = 0 ⁸	THF	X = Br ^{3,5}	77	1	5	17
2	X,Y = I, Br	n = 0 ⁸	THF	X = Br X = I	68 7	1	5	17 2
3	X,Y = I, CI	n = 0ª	THF	X = CI ⁵ X = I	65 3	_	5 1	25 1
4	X,Y = I, I	n = 0 ⁸	THF	$X = I^5$	61	_	7	32
			Sulfur Sub	stitution				
5	X,Y = Br	n = 0 ⁸	THF	$X = Br^{3,5}$	77	1	5	17
6	X,Y = Br	$\mathbf{n} = \mathbf{I}(\alpha)^{11}$	THF	$X = Br^{12}$	76	8	3	13
7	X,Y = Br	n = l(β) ¹¹	THF	X = Br	>98	—		_
8	X,Y = Br	n = 2 ⁸	THF	$X = Br^{12}$	89	_	4	7
9	X,Y = I, Br	n = 2 ⁸	THF	X = Br	83	_	3	7
				X = I	7	—	—	_
10	X,Y = I, CI	n = 2 ⁸	THE	X = CI	88	-	4	8
			Solvent Ef	fects				
11	X,Y = Br	n = 0 ⁸	Toluene	X = Br ⁴	45	1	33	21
12	X,Y = Br	n = 0 ⁸	CH ₂ Cl ₂	X = Br	45	—	35	20
13	X,Y = Br	n = 2 ⁸	CH₂Cl₂	X = Br	39	_	38	23



Scheme 1

We believe the THF Grignard results are consistant with the intermediacy of the THF stabilized tetrahedral carbanions (A&B). Carbanionic localization on the more hindered β -face (A) of the sulfones/ β -sulfoxide would be stabilized by sulfoxide/sulfone chelation and furthermore would eliminate strain caused by interaction of the remaining halogen atom and the thiazolidine β -methyl group and the proximal sulfoxide/sulfone moieties. Small electrophiles capable of magnesium coordination would be directed to the β -face¹³. Steric congestion on the β -face imposed by the penicillin framework would dictate excellent C-8 stereocontrol (diastereoisomeric transition state T₂ would be preferred over T₁). (Scheme I). In all cases, α -face stereocontrol is poor and presumeably reflects a diminished steric bias for one of the two tetrahedral transition states (T₃ vs T₄).

On the other hand, the toluene (CH₂Cl₂) results are consistent with the intermediacy of a β -lactam enolate (C) as significant addition from the more accessible α -face occurs.¹⁴ The large amount of 8R isomer resulting from α addition supports this hypothesis since transition state T₈ would avoid nonbonded halogen/methyl interactions present in T₇. Stereospecific addolization from the β -face would again be dictated by steric congestion on the concave face (preference of T₆ vs T₅).

In summary, the stereospecificity of the hydroxyethylation process of the ambident halopenicillanate anions are solvent/structure dependent. β -Sulfoxide and sulfone dihalopenicillanates provide improved Grignard stereoselectivity. Application of this technology in the synthesis of key carbapenem/penem intermediates will be reported.

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- 6. β-Addition provides predominantly the desired C-8 stereochemistry. α-Addition, however, results in a mixture of isomers, the majority of which is undesired (C-8(s)).
- 7. The intermediacy of a penicillin pyrimidal carbanion is implicated in work of Firestone, et al, in their studies on the epimerization of 6-aminopenicillanic acid. See R. A. Firestone, N.S. Maciejewicz, R. W. Ratcliffe and B. G. Christensen. J. Org Chem 39 437 (1974). H. Hirai, K. Sawada, M. Aratani and M. Hashimoto, Tetrahedron Letters 1739 (1985). For recent examples of non β-lactam heteroatom-substituted tetrahedral carbanions see: J. S. Sawyer, T. L. MacDonald and G. J. McGarvey J. Amer. Chem. Soc. 106 3376 (1984) and references therein.
- 8. R. A. Volkmann, R. D. Carroll, R. B. Drolet, M. L. Elliott and B. S. Moore. J. Org. Chem. 47 3344 (1982).
- 9. While this result demonstrates that the more hindered β-iodo atom is preferentially removed, the selectivity in the dibromopenicillinate Grignard exchange is unknown.
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- 12. K. Hirai, Y. Iwano, Japanese Patent Application 55-176303, Sankyo Co. (1982).
- 13. We assume with this proposed model that, as in the aldol condensation, metal chelation delivers the incoming electrophile. While we know little about the state of aggregation of these anions, we do know that facial selectivity erodes with the addition of larger aldehydes/ketones which suggests that carbanion equilibration (A $\leq B$) occurs on the time scale of the Grignard additions. With the sulphone/ β -sulfoxide acetaldehyde condensations in THF, our proposed model implies K_a x K₂ >>K_b x K₃ or K₄ (Scheme I).
- 14. Kinetic protonation studies (AcOH) of the anions in CH₂Cl₂ or toluene result in similar erosion of facial selectivity.

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